

Date: Wednesday, 2/8/2006 2:59:10 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : FLOOR PROTECTOR RH
 Job Number : 25748
 Estimate Number : 11225
 P.O. Number : N/A Part Number : D32803
 This Issue : 2/8/2006 S.O. No. : N/A Drawing Number : D3280 REV B
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : B
 Previous Run : N/A Material : N/A
 Written By : SEE COMMENT BELOW Due Date : 2/28/2006 Qty: 10 Um: Each
 Checked & Approved By :
 Comment : Est Rev: A 04.07.01 New issue KJ/JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 00000542

2/8/02/09

Description: Floor Protector RH

Possible Supplier: Delastek

Certificate of Conformity is required

2.0 D32803 Floor Protector, RH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)
 Floor Protector, RH

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

2/06/03/06 (10)

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Inspect dimensions as per Dwg D3280 and certification attached. Visual inspection check for void spots and pins.

2/06-03-10

10 PTD

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

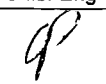
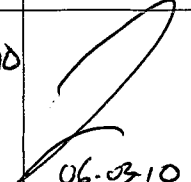
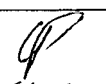
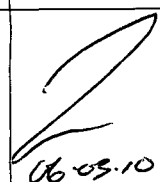
Identify and Stock

Location:

2/06/03/10 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/03/13
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06-03-08	1	Parts out of tolerance per attached sheet	 06-03-09	Parts OK per DS (see attached sheet)	SM 06/03/10	 06-03-10	 06-03-09 PS 042	 06-03-10

NOTE: Date & initial all entries

Date: Wednesday, 2/8/2006 2:59:10 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOOR PROCTOR RH

Job Number: 25748

Part Number: D32803

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SD 06/03/13

Job Completion



CU 06-03-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DELASTEK COMPOSITES INC.
2699, 5ième Avenue
Local 14, PORTE -A-
Grand-Mère, Québec G9T 5K7
Can **Fax (819) 533-3494 **

PACKING SLIP CERTIFICATE OF COMPLIANCE

Invoice #	10047
Customer #	DART

Telephone: (819) 533-5788

Warehouse: MAIN

Bill to:

Dart Aerospace Ltd.
1270, Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Ship to:

Dart Aerospace Ltd.
1270, Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Telephone: 613-632-3336

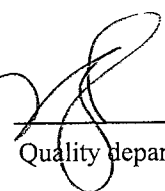
Contact: Linda Lacelle

Ship via		F.O.B.		Terms		Salesperson	
PURO COLLECT		Point de départ		Net30 days		Claude Lessard, ext. 233	
Ship date	Order Date	Our PO #	Order by		Your PO #	GST/PST #	
03/03/06	14/02/06	4409	Linda Lacelle		PO00000542		
Order Qty	B.O. Qty	Current Ship.	Item #	Item Description			
10	0	10	DKC134-0049	Floor Protector RH N° D3280-3 (F6006) Selon dessin D3180 Rev.: B Dart Aerospace B25748 Job #33183 U de M : Each			
10	0	10	DKC134-0048	Floor Protector LH N° D3280-1 (F6006) Selon dessin D3180 Rev.: B Dart Aerospace B25747 Job #33182 U de M : Each			

P.O. 542

It is hereby certified that all materials, process and finished items were controlled and tested in accordance with the requirements of the purchase order and applicable specifications. All such records are on file at our plant and available for review upon request.

☒ Cust. ☐ Adm. ☐ Quality ☐ Ship.

Accepted by: 

Quality department

AQ-357

Feuille de Procédé

Client	: DART	Dart Aerospace Ltd.	Nom Dessin	: FLOOR PROTECTOR
Numéro Job	: 33183		Numéro Article	: DKC134-0049
Numéro Soumission	: 2388		Numéro Dessin	: D3280
Numéro B.A.	:		Projet Numéro	: DKC134
Cette fois	: 2006-02-15	No. B.V. :	Révision dessin	: B
Prsht Rev.	: NC		Matériel	: F6006
Prem. fois	: - -	Type :	Date Due	: 2006-02-24
Job précédente	:		Qté:	10 UdM: UNITE

Écrit par : _____
Vérifié & Approuvé par : _____
Commentaires : N° de pièce: D3280-3
Process Sheet Rév.: 00

Produit additionnel

Numéro Job:



# Séq.:	Machine ou Opération:	Description :
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1.0	APL0016	Lexan F6006 Noir N° 700 48" x 96" x .125" Thk.
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Commentair Qty.: 0.167 UNITE(s)/Unit Total: 1.672 UNITE(s)
Lexan F6006 Noir N° 700 48" x 96" x .125" Thk.

N° de Lot: _____

APL0016



Lexan F6006 Noir N° 700 48" x 96" x .125" Thk.

Bon achat: 5327

1-5327-1

2.0	SÉCHAGE/ ANEAL
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Commentair Setup: 0.00Hrs/ Run: 2.0000Min Total Run : 0.3333Hrs
SÉCHAGE DU MATÉRIEL

Sécher le matériel dans le four à 250° F pendant 6 heures.

Inscrire sur la carte de température le numéro de Job du matériel au séchage.

de cuisson: 4819

3.0	PRÉPARATION 3	PRÉPARATION DU MATÉRIEL DART
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Commentair Setup: 0.00Hrs/ Run: 3.0000Hrs Total Run : 30.0000Hrs
TAILLAGE DU MATÉRIEL

Faire le taillage du matériel selon les dimensions suivantes:

24" x 26" x .125" Thk.

Quantité: 10 Date: 23-2-06 Sceau: [Signature]

Quantité: _____ Date: _____ Sceau: _____

Feuille de Procédé

Client: DART Dart Aerospace Ltd.

Nom Dessin: FLOOR PROTECTOR

Numéro Job: 33183

Numéro Article: DKC134-0049

Numéro Job:



Séq.:

Machine ou Opération:

Description :

N° de pièce: D3280-3

N° de Job: 33183

Date de fabrication: 28-2-06

Sceau d'inspection.

Quantité: 10 Date: 28-2-06 Sceau: SB

Quantité: _____ Date: _____ Sceau: _____

8.0

EMBALLAGE

EMBALLAGE ET ENTREPOSAGE



10x 2maus 06



Commentaire Setup: 0.00Hrs/ Run: 5.0000Min Total Run : 0.8333Hrs

EMBALLAGE ET ENTREPOSAGE

Emballer les pièces individuellement dans un sac en plastique et ensuite mettre dans une boîte en carton identifiée comme suit:

N° de pièce: D3280-3

Date de fabrication: _____

N° de job: _____

Quantité: 10 Date: 3/3/06 Sceau: 11

Quantité: _____ Date: _____ Sceau: _____

pg #1 of 2

REFERENCE ONLY

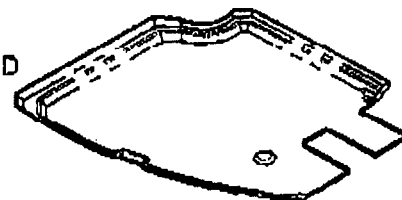
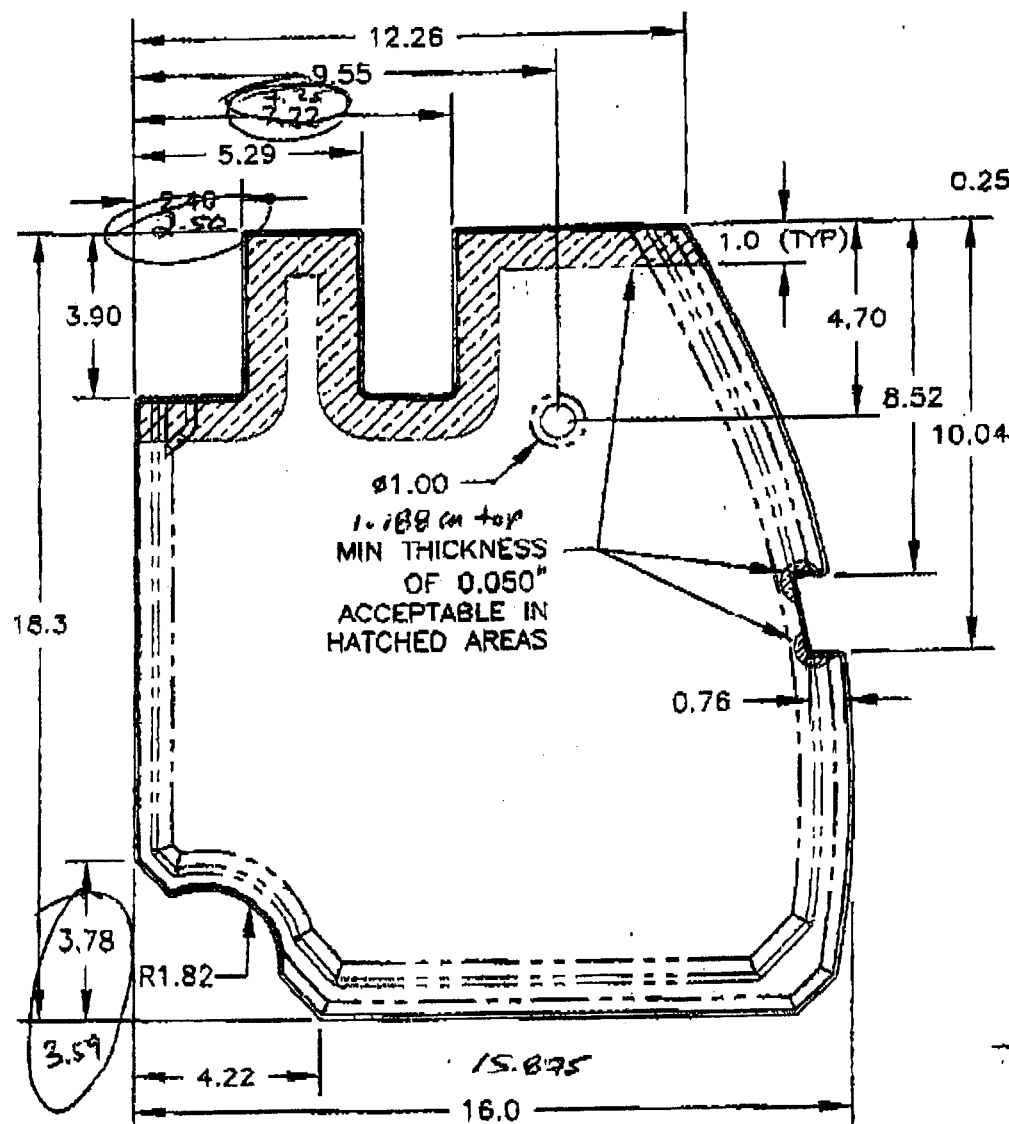
DART

PO: CHMS @ 613-632-4443

DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	HT	APPROVED	HT	DRAWING NO. D3280	REV. B SHEET 2 OF 2
DATE	05.11.25	TITLE	FLOOR PROTECTION	SCALE	1:4

D3280-3 FLOOR PROTECTOR

- 1) THERMOFORM USING MOLD D3280-3T1, TRIM USING D3280-3T2
- 2) MATERIAL: LEXAN F6006 BLACK No.700, 0.125 THICK
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) MIN. THICKNESS AFTER FORMING IS 0.080 EXCEPT AS SHOWN

ISOMETRIC DETAIL
NOT TO SCALERELEASED
2012.01ACCEPTABLE
DEVIATIONS
#06.03.09.98
0.95

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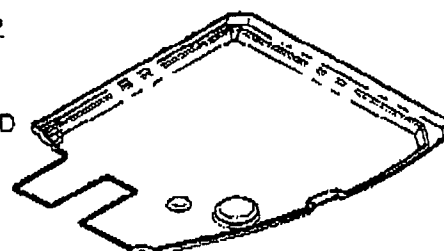
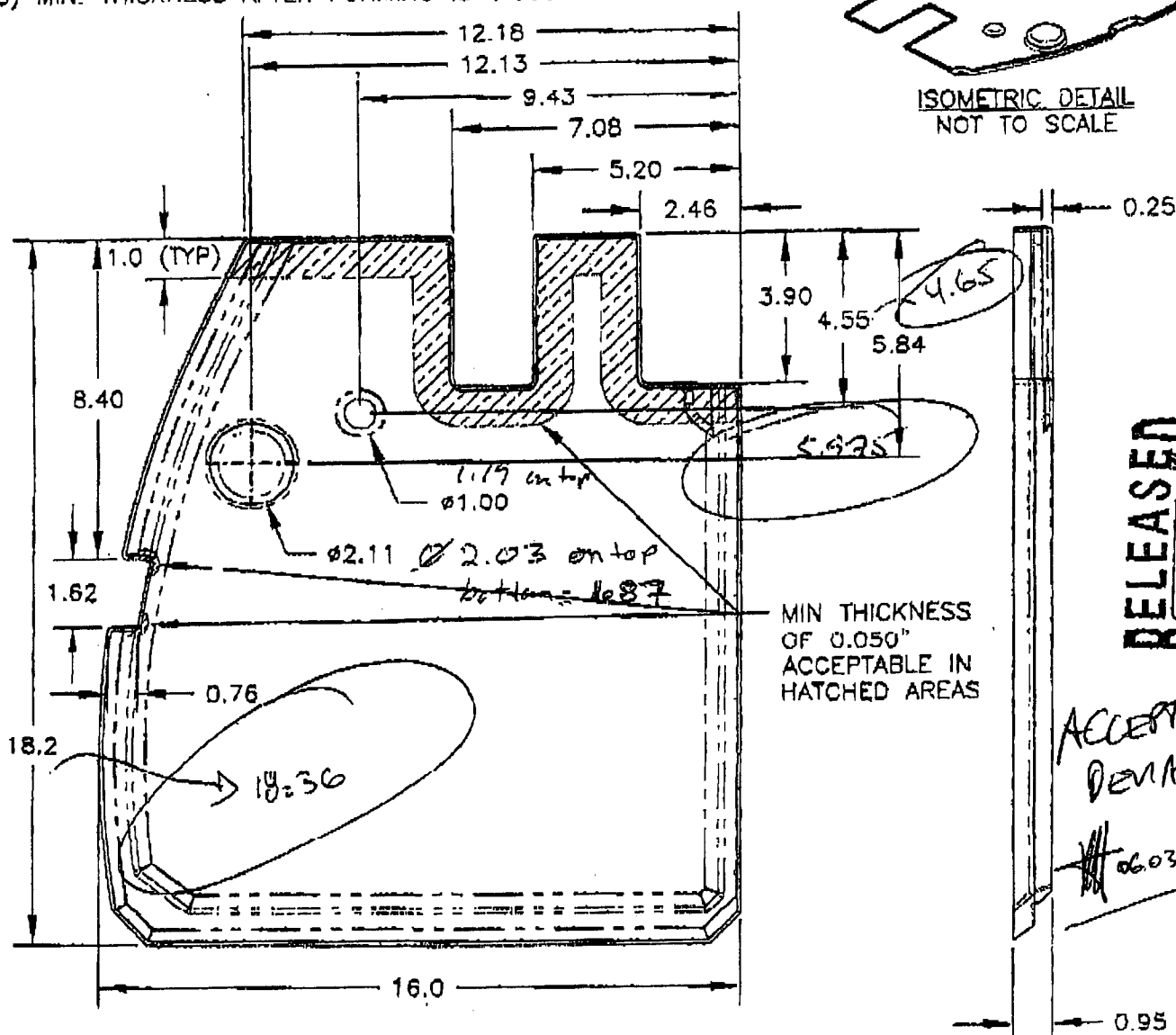
REFERENCE ONLY

DART

DESIGN	IP	DRAWN BY	IP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	IP	APPROVED	IP	DRAWING NO. D3280	REV. B SHEET 1 OF 2
DATE	05.11.25	TITLE	FLOOR PROTECTOR	SCALE	1:4
A	04.04.05	NEW ISSUE			
B	05.11.25	NOW LEXAN, DIMS AS MANUFACTURED			

D3280-1 FLOOR PROTECTOR

- 1) THERMOFORM USING MOLD D3280-1T1, TRIM USING D3280-1T2
- 2) MATERIAL: LEXAN F6006 BLACK No.700, 0.125 THICK
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) MIN. THICKNESS AFTER FORMING IS 0.080" EXCEPT AS SHOWN

ISOMETRIC DETAIL
NOT TO SCALERELEASED
05-12-01ACCEPTABLE
DEVIATIONS

06.03.09

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